



**TRANE**<sup>®</sup>

**TUX-D-2**

# Upflow/Horizontal Left Downflow/Horizontal Right Condensing, Direct Vent Gas-Fired Furnace

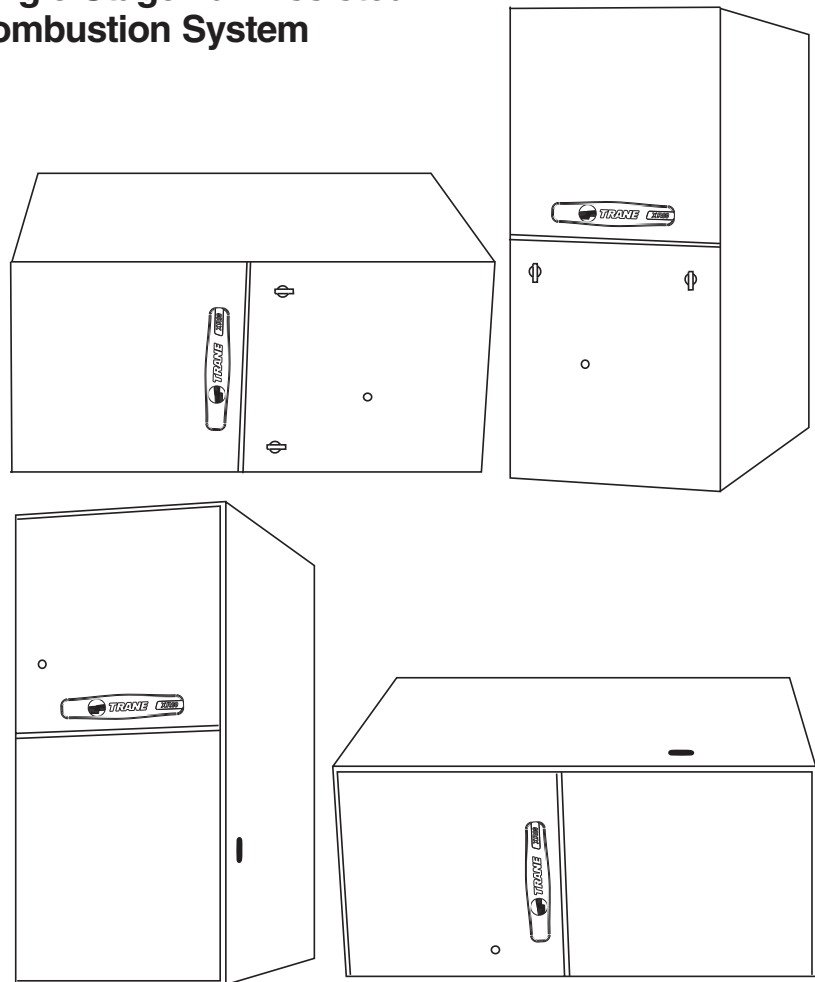
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## **XR 90**

**TUX040,060,080,100,120C**

**TDX040,060,080,100,120C**

**Single-Stage Fan Assisted  
Combustion System**



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**PUB. NO. 22-1674-04-0803 (EN)**



# General Features

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## NATURAL GAS MODELS

Central Heating furnace designs are certified by the American Gas Association for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

## SAFE OPERATION

The Integrated System Control has solid state devices, which continuously monitor for presence of flame, when the system is in the heating mode of operation. Dual solenoid combination gas valve and regulator provide extra safety.

## QUICK HEATING

Durable, cycle tested, heavy gauge **aluminized steel heat exchanger** quickly transfers heat to provide warm conditioned air to the structure. **Low energy power vent blower**, to increase efficiency and provide a positive discharge of gas fumes to the outside.

## BURNERS

Multipoint Inshot burners will give years of quiet and efficient service. All models can be converted to **L.P. gas** without changing burners.

## INTEGRATED SYSTEM CONTROL

Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas valve, flame control and includes self diagnostics for ease of service. Also contains connection points for E.A.C./humidifier.

## AIR DELIVERY

The four speed, direct drive blower motor, has sufficient airflow for most heating and cooling requirements, will switch from heating to cooling speeds on demand from room thermostat. The blower door safety switch will prevent or terminate furnace operation when the blower door is removed.

## STYLING

**Heavy gauge steel and "wrap-around" cabinet construction** is used in the cabinet with baked-on enamel finish for strength and beauty. The heat exchanger section of the cabinet is completely lined with foil faced fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass. Built-in bottom pan and alternate bottom, left or right side return air connection provision.

## FEATURES AND GENERAL OPERATION

The XR 90 High Efficiency Gas Furnaces employ a Silicon Carbide Hot Surface Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

- a. Low energy power venter
- b. Vent proving pressure switch.

# Features and Benefits

# Contents

## XR 90 Standard Equipment

- Power supply 115/1/60
- Convertible to horizontal left
- **Type 29-4C™** stainless steel secondary heat exchanger
- Inner blower doors
- Direct drive, 4-speed motors
- Silicon Nitride igniter with adaptive heat up
- Accessory hook-up capability – Hum and EAC
- Quiet induced draft blower
- Blower door safety switch
- Dual solenoid combination gas valve & regulator
- Cleanable high velocity filters
- PVC venting – 1 or 2 pipe vent option
- Left/right gas connection
- Selectable cooling fan off delay eliminates need for BAY24X045 time delay relay
- Single wire twinning
- Integrated solid state control with self-diagnostics
- 24 volt fuse
- Manual reset burner box limit
- **Lifetime limited primary heat exchanger or secondary heat exchanger warranty to original owner (Residential use)**
- **5 Year limited parts warranty**
- **Optional extended warranties**

## General Features

## Features and Benefits

- XR 90 Standard Equipment
- XR 90 Optional Equipment

## General Data

- TUX040C924D
- TUX060C936D
- TUX080C942D
- TUX080C960D
- TUX100C948D
- TUX100C960D
- TUX120C960D
- TDX040C924D
- TDX060C936D
- TDX080C942D
- TDX100C948D
- TDX120C960D

## Performance Data

## Electrical Data

## Field Wiring

## Twinning Field Wiring

## Dimensions

|    |
|----|
| 2  |
| 3  |
| 3  |
| 4  |
| 5  |
| 5  |
| 5  |
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| 9  |
| 11 |
| 13 |
| 14 |
| 15 |



# Features and Benefits

## XR 90 Optional Equipment

|   |                 |
|---|-----------------|
| Thermostat, Mechanical Heating Only Without Fan Switch .....                              | BAYSTAT388 [ ]  |
| Thermostat, Mechanical Heating Only With Fan Switch .....                                 | BAYSTAT303 [ ]  |
| Thermostat, Heating/Cooling Single Stage (Mounts Horizontally) .....                      | AY28X092 [ ]    |
| Thermostat, Heating/Cooling Single Stage (Mounts Vertically) .....                        | BAYSTAT305 [ ]  |
| Thermostat, Electronic Programmable 1-Stage Heating/1-Stage Cooling .....                 | TAYSTAT300C [ ] |
| Propane Conversion Kit .....  | BAYLPKT210B [ ] |
| Propane Conversion Kit (stainless steel burners) .....                                    | BAYLPSS210B [ ] |
| Wall Mount Flange – 3" .....  | BAY96X147 [ ]   |
| Wall Mount Flange – 2" .....  | BAY96X148 [ ]   |
| Downflow Subbase .....  | BAYBASE205 [ ]  |
| Filter Access Door Kit .....  | BAYFLTR206 [ ]  |
| Electronic Air Filter, "Perfect Fit" Super Efficiency (17-1/2" Wide Gas Furnace) .....    | TFE175A9FR0 [ ] |
| Electronic Air Filter, "Perfect Fit" Super Efficiency (21" Wide Gas Furnace) .....        | TFE210A9FR0 [ ] |
| Electronic Air Filter, "Perfect Fit" Super Efficiency (24-1/2" Wide Gas Furnace) .....    | TFE245A9FR0 [ ] |
| Electronic Air Filter, "Perfect Fit" High Efficiency (17-1/2" Wide Gas Furnace) .....     | TFM175A9FR0 [ ] |
| Electronic Air Filter, "Perfect Fit" High Efficiency (21" Wide Gas Furnace) .....         | TFM210A9FR0 [ ] |
| Electronic Air Filter, "Perfect Fit" High Efficiency (24-1/2" Wide Gas Furnace) .....     | TFM245A9FR0 [ ] |
| Electronic Air Filter, "Perfect Fit" Standard Efficiency (17-1/2" Wide Gas Furnace) ..... | TFP175A9FR0 [ ] |
| Electronic Air Filter, "Perfect Fit" Standard Efficiency (21" Wide Gas Furnace) .....     | TFP210A9FR0 [ ] |
| Electronic Air Filter, "Perfect Fit" Standard Efficiency (24-1/2" Wide Gas Furnace) ..... | TFP245A9FR0 [ ] |
| Side Filter Rack .....  | BAYFLTR200 [ ]  |
| Coil Enclosure (17-1/2" Wide Cabinets) .....  | BAYCLE1700C [ ] |
| Coil Enclosure (21" Wide Cabinets) .....  | BAYCLE2100C [ ] |
| Coil Enclosure (24-1/2" Wide Cabinets) .....  | BAYCLE2400C [ ] |
| High Altitude Pressure Switch Kit TUX040,100C960D; TDX040C .....                          | BAYHALT230 [ ]  |
| High Altitude Pressure Switch Kit TUX060C .....   | BAYHALT231 [ ]  |
| High Altitude Pressure Switch Kit TUX080C .....   | BAYHALT232 [ ]  |
| High Altitude Pressure Switch Kit TUX100C948D,120C; TDX080,120C .....                     | BAYHALT233 [ ]  |
| High Altitude Pressure Switch Kit TDX100C .....   | BAYHALT234 [ ]  |
| High Altitude Pressure Switch Kit TDX060C .....   | BAYHALT241 [ ]  |
| Concentric Vent Kit .....   | BAYVENT100A [ ] |
| Sidewall Vent Termination Kit .....   | BAYVENT200B [ ] |
| Manufactured/Mobile Home Kit .....  | BAYMFGH100A [ ] |



# General Data

## Product Specifications <sup>①</sup>

| MODEL   | TUX040C924D               | TUX060C936D               | TUX080C942D               | TUX080C960D               |
|---|---------------------------|---------------------------|---------------------------|---------------------------|
| <b>TYPE</b>                                   | Upflow / Horizontal       | Upflow / Horizontal       | Upflow / Horizontal       | Upflow / Horizontal       |
| <b>RATINGS <sup>②</sup></b>                   |                           |                           |                           |                           |
| Input BTUH                                    | 40,000                    | 60,000                    | 80,000                    | 80,000                    |
| Capacity BTUH (ICS) <sup>③</sup>              | 38,000                    | 56,000                    | 74,000                    | 74,000                    |
| AFUE (ICS)                                    | 92.0                      | 92.0                      | 92.0                      | 92.0                      |
| Temp. rise (Min.-Max.) °F.                    | 30 - 60                   | 30 - 60                   | 35 - 65                   | 30 - 60                   |
| <b>BLOWER DRIVE</b>                           | DIRECT                    | DIRECT                    | DIRECT                    | DIRECT                    |
| Diameter - Width (In.)                        | 9 x 7                     | 10 x 7                    | 10 x 8                    | 10 x 11                   |
| No. Used                                      | 1                         | 1                         | 1                         | 1                         |
| Speeds (No.)                                  | 4                         | 4                         | 4                         | 4                         |
| CFM vs. in. w.g.                              | See Fan Performance Table | See Fan Performance Table | See Fan Performance Table | See Fan Performance Table |
| Motor HP                                      | 1/5                       | 1/3                       | 1/3                       | 3/4                       |
| R.P.M.  | 1075                      | 1075                      | 1075                      | 1075                      |
| Volts / Ph / Hz                               | 115/1/60                  | 115/1/60                  | 115/1/60                  | 115/1/60                  |
| <b>COMBUSTION FAN - Type</b>                  | Centrifugal               | Centrifugal               | Centrifugal               | Centrifugal               |
| Drive - No. Speeds                            | Direct - 1                | Direct - 1                | Direct - 1                | Direct - 1                |
| Motor HP - RPM                                | 1/55 - 3000               | 1/55 - 3000               | 1/24 - 3200               | 1/25 - 3200               |
| Volts / Ph / Hz                               | 115/1/60                  | 115/1/60                  | 115/1/60                  | 115/1/60                  |
| FLA   | 1.0                       | 1.0                       | 1.35                      | 1.35                      |
| <b>FILTER — Furnished?</b>                    | Yes                       | Yes                       | Yes                       | Yes                       |
| Type Recommended                              | High Velocity             | High Velocity             | High Velocity             | High Velocity             |
| Hi Vel. (No.-Size-Thk.)                       | 1 - 17x25 - 1in.          | 1 - 17x25 - 1in.          | 1 - 17x25 - 1in.          | 1 - 20x25 - 1in.          |
| <b>VENT — Size (in.)</b>                      | 2 Round                   | 2 Round                   | 2 Round                   | 2 Round                   |
| <b>HEAT EXCHANGER</b>                         |                           |                           |                           |                           |
| Type-Fired                                    | Aluminized Steel - Type I | Aluminized Steel - Type I | Aluminized Steel - Type I | Aluminized Steel - Type I |
| -Unfired                                      |                           |                           |                           |                           |
| Gauge (Fired)                                 | 20                        | 20                        | 20                        | 20                        |
| <b>ORIFICES — Main</b>                        |                           |                           |                           |                           |
| Nat. Gas Qty. — Drill Size                    | 2 — 45                    | 3 — 45                    | 4 — 45                    | 4 — 45                    |
| L.P. Gas Qty. — Drill Size                    | 2 — 56                    | 3 — 56                    | 4 — 56                    | 4 — 56                    |
| <b>GAS VALVE</b>                              | Redundant - Single Stage  | Redundant - Single Stage  | Redundant - Single Stage  | Redundant - Single Stage  |
| <b>PILOT SAFETY DEVICE</b>                    |                           |                           |                           |                           |
| Type  | Hot Surface Ignition      | Hot Surface Ignition      | Hot Surface Ignition      | Hot Surface Ignition      |
| <b>BURNERS — Type</b>                         | Multiport Inshot          | Multiport Inshot          | Multiport Inshot          | Multiport Inshot          |
| Number  | 2                         | 3                         | 4                         | 4                         |
| <b>POWER CONN. — V / Ph / Hz <sup>④</sup></b> | 115/1/60                  | 115/1/60                  | 115/1/60                  | 115/1/60                  |
| Ampacity (In Amps)                            | 4.8                       | 8.4                       | 9.5                       | 13.5                      |
| Max. Overcurrent Protection (Amps)            | 15                        | 15                        | 15                        | 20                        |
| <b>PIPE CONN. SIZE (IN.)</b>                  | 1/2                       | 1/2                       | 1/2                       | 1/2                       |
| <b>DIMENSIONS</b>                             | H x W x D                 | H x W x D                 | H x W x D                 | H x W x D                 |
| Crated (In.)                                  | 41-3/4 x 19-1/2 x 30-1/2  | 41-3/4 x 19-1/2 x 30-1/2  | 41-3/4 x 19-1/2 x 30-1/2  | 41-3/4 x 23 x 30-1/2      |
| <b>WEIGHT</b>                                 |                           |                           |                           |                           |
| Shipping (Lbs.) / Net (Lbs)                   | 139 / 129                 | 150 / 140                 | 158 / 148                 | 171 / 160                 |

① Central Furnace heating designs are certified by AGA and CSA.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

③ Based on U.S. government standard tests.

④ The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.



# General Data

## Product Specifications <sup>①</sup>

| MODEL   | TUX100C948D               | TUX100C960D               | TUX120C960D               |
|---|---------------------------|---------------------------|---------------------------|
| <b>TYPE</b>                                   | Upflow / Horizontal       | Upflow / Horizontal       | Upflow / Horizontal       |
| <b>RATINGS <sup>②</sup></b>                   |                           |                           |                           |
| Input BTUH                                    | 100,000                   | 100,000                   | 120,000                   |
| Capacity BTUH (ICS) <sup>③</sup>              | 93,000                    | 93,000                    | 113,000                   |
| AFUE (ICS)                                    | 92.0                      | 92.0                      | 92.0                      |
| Temp. rise (Min.-Max.) °F.                    | 35 - 65                   | 35 - 65                   | 40 - 70                   |
| <b>BLOWER DRIVE</b>                           | DIRECT                    | DIRECT                    | DIRECT                    |
| Diameter - Width (In.)                        | 10 x 10                   | 11 x 10                   | 11 x 10                   |
| No. Used                                      | 1                         | 1                         | 1                         |
| Speeds (No.)                                  | 4                         | 4                         | 4                         |
| CFM vs. in. w.g.                              | See Fan Performance Table | See Fan Performance Table | See Fan Performance Table |
| Motor HP                                      | 1/2                       | 3/4                       | 3/4                       |
| R.P.M.  | 1075                      | 1100                      | 1100                      |
| Volts / Ph / Hz                               | 115/1/60                  | 115/1/60                  | 115/1/60                  |
| <b>COMBUSTION FAN - Type</b>                  | Centrifugal               | Centrifugal               | Centrifugal               |
| Drive - No. Speeds                            | Direct - 1                | Direct - 1                | Direct - 1                |
| Motor HP - RPM                                | 1/20 - 3450               | 1/20 - 3450               | 1/20 - 3450               |
| Volts / Ph / Hz                               | 115/1/60                  | 115/1/60                  | 115/1/60                  |
| FLA   | 0.71                      | 0.71                      | 0.71                      |
| <b>FILTER — Furnished?</b>                    | Yes                       | Yes                       | Yes                       |
| Type Recommended                              | High Velocity             | High Velocity             | High Velocity             |
| Hi Vel. (No.-Size-Thk.)                       | 1 - 20x25 - 1in.          | 1 - 24x25 - 1in.          | 1 - 24x25 - 1in.          |
| <b>VENT — Size (in.)</b>                      | 2 Round                   | 2 Round                   | 3 Round                   |
| <b>HEAT EXCHANGER</b>                         |                           |                           |                           |
| Type-Fired                                    | Aluminized Steel - Type I | Aluminized Steel - Type I | Aluminized Steel - Type I |
| -Unfired                                      |                           |                           |                           |
| Gauge (Fired)                                 | 20                        | 20                        | 20                        |
| <b>ORIFICES — Main</b>                        |                           |                           |                           |
| Nat. Gas Qty. — Drill Size                    | 5 — 45                    | 5 — 45                    | 6 — 45                    |
| L.P. Gas Qty. — Drill Size                    | 5 — 56                    | 5 — 56                    | 6 — 56                    |
| <b>GAS VALVE</b>                              | Redundant - Single Stage  | Redundant - Single Stage  | Redundant - Single Stage  |
| <b>PILOT SAFETY DEVICE</b>                    |                           |                           |                           |
| Type  | Hot Surface Ignition      | Hot Surface Ignition      | Hot Surface Ignition      |
| <b>BURNERS — Type</b>                         | Multiport Inshot          | Multiport Inshot          | Multiport Inshot          |
| Number  | 5                         | 5                         | 6                         |
| <b>POWER CONN. — V / Ph / Hz <sup>④</sup></b> | 115/1/60                  | 115/1/60                  | 115/1/60                  |
| Ampacity (In Amps)                            | 12.5                      | 12.9                      | 12.9                      |
| Max. Overcurrent Protection (Amps)            | 15                        | 15                        | 15                        |
| <b>PIPE CONN. SIZE (IN.)</b>                  | 1/2                       | 1/2                       | 1/2                       |
| <b>DIMENSIONS</b>                             | H x W x D                 | H x W x D                 | H x W x D                 |
| Crated (In.)                                  | 41-3/4 x 23 x 30-1/2      | 41-3/4 x 26-1/2 x 30-1/2  | 41-3/4 x 26-1/2 x 30-1/2  |
| <b>WEIGHT</b>                                 |                           |                           |                           |
| Shipping (Lbs.) / Net (Lbs)                   | 171 / 160                 | 197 / 185                 | 205 / 193                 |

① Central Furnace heating designs are certified by AGA and CSA.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applicaitons, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

③ Based on U.S. government standard tests.

④ The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.



# General Data

## Product Specifications <sup>①</sup>

| MODEL   | TDX040C924D               | TDX060C936D               | TDX080C942D               |
|---|---------------------------|---------------------------|---------------------------|
| <b>TYPE</b>                                   | Downflow / Horizontal     | Downflow / Horizontal     | Downflow / Horizontal     |
| <b>RATINGS <sup>②</sup></b>                   |                           |                           |                           |
| Input BTUH                                    | 40,000                    | 60,000                    | 80,000                    |
| Capacity BTUH (ICS) <sup>③</sup>              | 38,000                    | 56,000                    | 74,000                    |
| AFUE (ICS)                                    | 91.0                      | 91.0                      | 91.0                      |
| Temp. rise (Min.-Max.) °F.                    | 30 - 60                   | 30 - 60                   | 35 - 65                   |
| <b>BLOWER DRIVE</b>                           | DIRECT                    | DIRECT                    | DIRECT                    |
| Diameter - Width (In.)                        | 10 x 7                    | 10 x 8                    | 11 x 8                    |
| No. Used                                      | 1                         | 1                         | 1                         |
| Speeds (No.)                                  | 4                         | 4                         | 4                         |
| CFM vs. in. w.g.                              | See Fan Performance Table | See Fan Performance Table | See Fan Performance Table |
| Motor HP                                      | 1/5                       | 1/3                       | 1/2                       |
| R.P.M.  | 1080                      | 1075                      | 1075                      |
| Volts / Ph / Hz                               | 115/1/60                  | 115/1/60                  | 115/1/60                  |
| <b>COMBUSTION FAN - Type</b>                  | Centrifugal               | Centrifugal               | Centrifugal               |
| Drive - No. Speeds                            | Direct - 1                | Direct - 1                | Direct - 1                |
| Motor HP - RPM                                | 1/55 - 3000               | 1/55 - 3000               | 1/25 - 3200               |
| Volts / Ph / Hz                               | 115/1/60                  | 115/1/60                  | 115/1/60                  |
| FLA   | 1.14                      | 1.0                       | 1.35                      |
| <b>FILTER — Furnished?</b>                    | Yes                       | Yes                       | Yes                       |
| Type Recommended                              | High Velocity             | High Velocity             | High Velocity             |
| Hi Vel. (No.-Size-Thk.)                       | 2 - 14x20 - 1in.          | 2 - 14x20 - 1in.          | 2 - 14x20 - 1in.          |
| <b>VENT — Size (in.)</b>                      | 2 Round                   | 2 Round                   | 2 Round                   |
| <b>HEAT EXCHANGER</b>                         |                           |                           |                           |
| Type-Fired                                    | Aluminized Steel - Type I | Aluminized Steel - Type I | Aluminized Steel - Type I |
| -Unfired                                      |                           |                           |                           |
| Gauge (Fired)                                 | 20                        | 20                        | 20                        |
| <b>ORIFICES — Main</b>                        |                           |                           |                           |
| Nat. Gas Qty. — Drill Size                    | 2 — 45                    | 3 — 45                    | 4 — 45                    |
| L.P. Gas Qty. — Drill Size                    | 2 — 56                    | 3 — 56                    | 4 — 56                    |
| <b>GAS VALVE</b>                              | Redundant - Single Stage  | Redundant - Single Stage  | Redundant - Single Stage  |
| <b>PILOT SAFETY DEVICE</b>                    |                           |                           |                           |
| Type  | Hot Surface Ignition      | Hot Surface Ignition      | Hot Surface Ignition      |
| <b>BURNERS — Type</b>                         | Multiport Inshot          | Multiport Inshot          | Multiport Inshot          |
| Number  | 2                         | 3                         | 4                         |
| <b>POWER CONN. — V / Ph / Hz <sup>④</sup></b> | 115/1/60                  | 115/1/60                  | 115/1/60                  |
| Ampacity (In Amps)                            | 4.8                       | 9.2                       | 11.4                      |
| Max. Overcurrent Protection (Amps)            | 15                        | 15                        | 15                        |
| <b>PIPE CONN. SIZE (IN.)</b>                  | 1/2                       | 1/2                       | 1/2                       |
| <b>DIMENSIONS</b>                             | H x W x D                 | H x W x D                 | H x W x D                 |
| Crated (In.)                                  | 41-3/4 x 19-1/2 x 30-1/2  | 41-3/4 x 19-1/2 x 30-1/2  | 41-3/4 x 19-1/2 x 30-1/2  |
| <b>WEIGHT</b>                                 |                           |                           |                           |
| Shipping (Lbs.) / Net (Lbs)                   | 145 / 135                 | 155 / 145                 | 168 / 158                 |

① Central Furnace heating designs are certified by AGA and CSA.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applicaitons, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

③ Based on U.S. government standard tests.

④ The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.



# General Data

## Product Specifications ①

| MODEL                              | TDX100C948D               | TDX120C960D               |
|------------------------------------|---------------------------|---------------------------|
| <b>TYPE</b>                        | Downflow / Horizontal     | Downflow / Horizontal     |
| <b>RATINGS ②</b>                   |                           |                           |
| Input BTUH                         | 100,000                   | 120,000                   |
| Capacity BTUH (ICS) ③              | 94,000                    | 110,000                   |
| AFUE (ICS)                         | 91.0                      | 91.0                      |
| Temp. rise (Min.-Max.) °F.         | 35 - 65                   | 40 - 70                   |
| <b>BLOWER DRIVE</b>                | DIRECT                    | DIRECT                    |
| Diameter - Width (In.)             | 11 x 10                   | 11 x 10                   |
| No. Used                           | 1                         | 1                         |
| Speeds (No.)                       | 4                         | 4                         |
| CFM vs. in. w.g.                   | See Fan Performance Table | See Fan Performance Table |
| Motor HP                           | 1/2                       | 3/4                       |
| R.P.M.                             | 1075                      | 1075                      |
| Volts / Ph / Hz                    | 115/1/60                  | 115/1/60                  |
| <b>COMBUSTION FAN - Type</b>       | Centrifugal               | Centrifugal               |
| Drive - No. Speeds                 | Direct - 1                | Direct - 1                |
| Motor HP - RPM                     | 1/20 - 3450               | 1/20 - 3450               |
| Volts / Ph / Hz                    | 115/1/60                  | 115/1/60                  |
| FLA                                | 0.71                      | 0.71                      |
| <b>FILTER — Furnished?</b>         | Yes                       | Yes                       |
| Type Recommended                   | High Velocity             | High Velocity             |
| Hi Vel. (No.-Size-Thk.)            | 2 - 16x20 - 1in.          | 2 - 16x20 - 1in.          |
| <b>VENT — Size (in.)</b>           | 2 Round                   | 3 Round                   |
| <b>HEAT EXCHANGER</b>              |                           |                           |
| Type-Fired                         | Aluminized Steel - Type I | Aluminized Steel - Type I |
| -Unfired                           |                           |                           |
| Gauge (Fired)                      | 20                        | 20                        |
| <b>ORIFICES — Main</b>             |                           |                           |
| Nat. Gas Qty. — Drill Size         | 5 — 45                    | 6 — 45                    |
| L.P. Gas Qty. — Drill Size         | 5 — 56                    | 6 — 56                    |
| <b>GAS VALVE</b>                   | Redundant - Single Stage  | Redundant - Single Stage  |
| <b>PILOT SAFETY DEVICE</b>         |                           |                           |
| Type                               | Hot Surface Ignition      | Hot Surface Ignition      |
| <b>BURNERS — Type</b>              | Multiport Inshot          | Multiport Inshot          |
| Number                             | 5                         | 6                         |
| <b>POWER CONN. — V / Ph / Hz ④</b> | 115/1/60                  | 115/1/60                  |
| Ampacity (In Amps)                 | 13.6                      | 13.9                      |
| Max. Overcurrent Protection (Amps) | 20                        | 20                        |
| <b>PIPE CONN. SIZE (IN.)</b>       | 1/2                       | 1/2                       |
| <b>DIMENSIONS</b>                  | H x W x D                 | H x W x D                 |
| Crated (In.)                       | 41-3/4 x 23 x 30-1/2      | 41-3/4 x 26-1/2 x 30-1/2  |
| <b>WEIGHT</b>                      |                           |                           |
| Shipping (Lbs.) / Net (Lbs)        | 185 / 175                 | 206 / 196                 |

① Central Furnace heating designs are certified by AGA and CSA.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applicaitons, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

③ Based on U.S. government standard tests.

④ The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.





# Performance Data

| FURNACE AIRFLOW (CFM) VS. EXTERNAL STATIC PRESSURE (in. w.c.) |                       |      |      |      |      |      |      |      |      |      |
|---|-----------------------|------|------|------|------|------|------|------|------|------|
| MODEL   | SPEED TAP             | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 |
| TUX040C924D   | 4 - HIGH - Black      | 1043 | 992  | 930  | 885  | 812  | 740  | 647  | 518  | 457  |
|   | 3 - MED.-HIGH - Blue  | 940  | 895  | 841  | 791  | 726  | 650  | 559  | 420  | 390  |
|   | 2 - MED.-LOW - Yellow | 837  | 798  | 752  | 705  | 649  | 560  | 438  | 305  | 279  |
|   | 1 - LOW - Red         | 729  | 694  | 657  | 600  | 545  | 478  | 376  | 220  | 178  |
| TUX060C936D   | 4 - HIGH - Black      | 1394 | 1359 | 1314 | 1260 | 1196 | 1122 | 1038 | 945  | 853  |
|   | 3 - MED.-HIGH - Blue  | 1250 | 1232 | 1202 | 1160 | 1106 | 1040 | 962  | 873  | 771  |
|   | 2 - MED.-LOW - Yellow | 1102 | 1092 | 1069 | 1034 | 986  | 925  | 852  | 766  | 668  |
|   | 1 - LOW - Red         | 957  | 944  | 922  | 891  | 853  | 806  | 750  | 686  | 614  |
| TUX080C942D   | 4 - HIGH - Black      | 1748 | 1683 | 1615 | 1544 | 1470 | 1393 | 1314 | 1232 | 1147 |
|   | 3 - MED.-HIGH - Blue  | 1375 | 1367 | 1347 | 1314 | 1268 | 1210 | 1139 | 1056 | 960  |
|   | 2 - MED.-LOW - Yellow | 1178 | 1167 | 1147 | 1119 | 1082 | 1036 | 982  | 919  | 847  |
|   | 1 - LOW - Red         | 859  | 863  | 856  | 839  | 811  | 772  | 723  | 663  | 592  |
| TUX080C960D   | 4 - HIGH - Black      | 2304 | 2262 | 2219 | 2170 | 2121 | 2048 | 1975 | 1893 | 1811 |
|   | 3 - MED.-HIGH - Blue  | 1980 | 1963 | 1946 | 1919 | 1892 | 1853 | 1814 | 1751 | 1687 |
|   | 2 - MED.-LOW - Yellow | 1668 | 1654 | 1640 | 1626 | 1611 | 1587 | 1562 | 1511 | 1460 |
|   | 1 - LOW - Red         | 1375 | 1372 | 1368 | 1361 | 1354 | 1330 | 1305 | 1267 | 1229 |
| TUX100C948D   | 4 - HIGH - Black      | 2054 | 1980 | 1906 | 1826 | 1746 | 1649 | 1551 | 1428 | 1305 |
|   | 3 - MED.-HIGH - Blue  | 1932 | 1875 | 1818 | 1746 | 1673 | 1577 | 1481 | 1371 | 1260 |
|   | 2 - MED.-LOW - Yellow | 1762 | 1720 | 1677 | 1615 | 1552 | 1463 | 1373 | 1266 | 1158 |
|   | 1 - LOW - Red         | 1558 | 1546 | 1533 | 1477 | 1421 | 1350 | 1278 | 1175 | 1071 |
| TUX100C960D   | 4 - HIGH - Black      | 2411 | 2358 | 2304 | 2235 | 2165 | 2083 | 2001 | 1915 | 1828 |
|   | 3 - MED.-HIGH - Blue  | 2108 | 2083 | 2058 | 2007 | 1956 | 1893 | 1829 | 1754 | 1679 |
|   | 2 - MED.-LOW - Yellow | 1772 | 1759 | 1745 | 1723 | 1700 | 1657 | 1613 | 1544 | 1475 |
|   | 1 - LOW - Red         | 1480 | 1477 | 1474 | 1458 | 1441 | 1414 | 1386 | 1327 | 1268 |
| TUX120C960D   | 4 - HIGH - Black      | 2454 | 2406 | 2358 | 2310 | 2261 | 2184 | 2106 | 2017 | 1928 |
|   | 3 - MED.-HIGH - Blue  | 2105 | 2092 | 2078 | 2045 | 2012 | 1950 | 1887 | 1826 | 1765 |
|   | 2 - MED.-LOW - Yellow | 1747 | 1742 | 1736 | 1720 | 1703 | 1677 | 1651 | 1593 | 1535 |
|   | 1 - LOW - Red         | 1445 | 1447 | 1449 | 1440 | 1430 | 1400 | 1369 | 1325 | 1280 |

NOTE: See page 11 for factory heat & cool speed tap settings From D330656 Sh.1 Rev. 12

| CFM VS. TEMPERATURE RISE |                             |     |     |     |      |      |      |      |      |      |      |      |      |      |      |      |      |
|--------------------------|-----------------------------|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|------|
| MODEL                    | Cubic Feet Per Minute (CFM) |     |     |     |      |      |      |      |      |      |      |      |      |      |      |      |      |
|                          | 600                         | 700 | 800 | 900 | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 | 1900 | 2000 | 2100 | 2200 |
| TUX040C924               | 56                          | 48  | 42  | 37  | 33   |      |      |      |      |      |      |      |      |      |      |      |      |
| TUX060C936               |                             |     |     | 56  | 50   | 45   | 42   | 39   | 36   |      |      |      |      |      |      |      |      |
| TUX080C942               |                             |     |     |     |      | 61   | 56   | 51   | 48   | 44   | 42   |      |      |      |      |      |      |
| TUX080C960               |                             |     |     |     |      | 61   | 56   | 51   | 48   | 44   | 42   | 39   | 37   | 35   | 33   | 32   | 30   |
| TUX100C948               |                             |     |     |     |      |      |      | 64   | 60   | 56   | 52   | 49   | 46   | 44   | 42   |      |      |
| TUX100C960               |                             |     |     |     |      |      |      | 64   | 60   | 56   | 52   | 49   | 46   | 44   | 42   | 40   | 38   |
| TUX120C960               |                             |     |     |     |      |      |      |      |      |      | 63   | 59   | 56   | 53   | 50   | 48   | 46   |

From C340405 Sh. 1 Rev. 5



# Performance Data

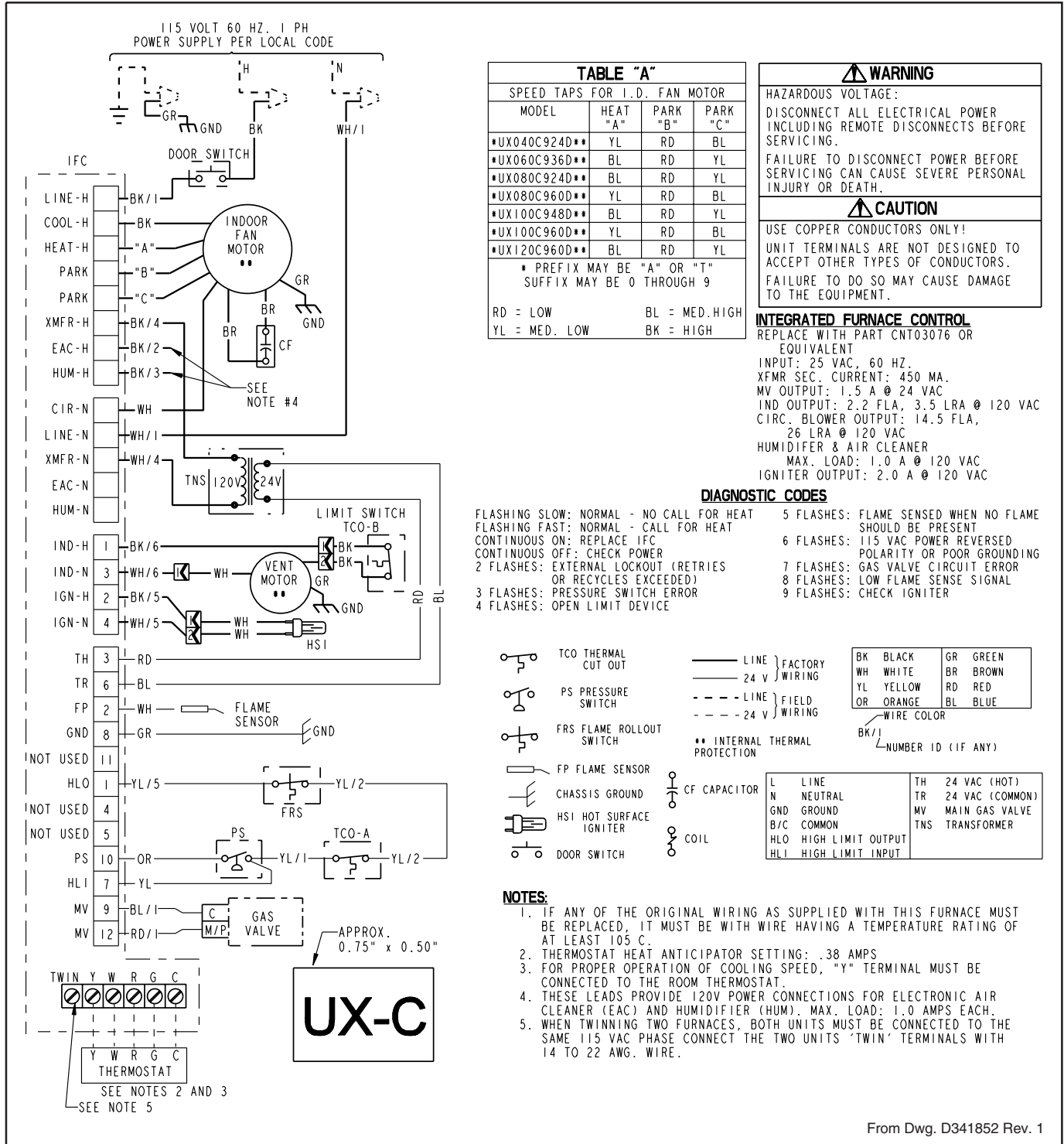
| FURNACE AIRFLOW (CFM) VS. EXTERNAL STATIC PRESSURE (in. w.c.) |                       |      |      |      |      |      |      |      |      |      |
|---|-----------------------|------|------|------|------|------|------|------|------|------|
| MODEL   | SPEED TAP             | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 |
| TDX040C924D   | 4 - HIGH - Black      | 998  | 965  | 922  | 870  | 807  | 735  | 653  | 561  | 459  |
|   | 3 - MED.-HIGH - Blue  | 856  | 832  | 797  | 751  | 695  | 628  | 550  | 462  | 363  |
|   | 2 - MED.-LOW - Yellow | 753  | 728  | 694  | 650  | 596  | 533  | 460  | 378  | 286  |
|   | 1 - LOW - Red         | 647  | 617  | 581  | 538  | 490  | 435  | 375  | 308  | 235  |
| TDX060C936D   | 4 - HIGH - Black      | 1487 | 1425 | 1362 | 1286 | 1209 | 1125 | 1040 | 935  | 830  |
|   | 3 - MED.-HIGH - Blue  | 1342 | 1291 | 1240 | 1182 | 1124 | 1047 | 989  | 869  | 769  |
|   | 2 - MED.-LOW - Yellow | 1181 | 1147 | 1113 | 1061 | 1009 | 943  | 877  | 779  | 681  |
|   | 1 - LOW - Red         | 877  | 863  | 849  | 820  | 791  | 739  | 686  | 612  | 537  |
| TDX080C942D   | 4 - HIGH - Black      | 1547 | 1498 | 1445 | 1386 | 1323 | 1254 | 1180 | 1101 | 1016 |
|   | 3 - MED.-HIGH - Blue  | 1487 | 1436 | 1382 | 1325 | 1265 | 1202 | 1137 | 1069 | 998  |
|   | 2 - MED.-LOW - Yellow | 1388 | 1348 | 1302 | 1249 | 1191 | 1126 | 1056 | 979  | 896  |
|   | 1 - LOW - Red         | 1263 | 1234 | 1196 | 1150 | 1095 | 1032 | 960  | 879  | 790  |
| TDX100C948D   | 4 - HIGH - Black      | 1892 | 1827 | 1762 | 1688 | 1614 | 1531 | 1448 | 1354 | 1260 |
|   | 3 - MED.-HIGH - Blue  | 1779 | 1726 | 1672 | 1605 | 1538 | 1460 | 1381 | 1291 | 1200 |
|   | 2 - MED.-LOW - Yellow | 1630 | 1587 | 1544 | 1485 | 1426 | 1362 | 1297 | 1208 | 1119 |
|   | 1 - LOW - Red         | 1444 | 1416 | 1388 | 1348 | 1308 | 1246 | 1184 | 1108 | 1032 |
| TDX120C960D   | 4 - HIGH - Black      | 2213 | 2138 | 2062 | 2001 | 1939 | 1863 | 1786 | 1706 | 1625 |
|   | 3 - MED.-HIGH - Blue  | 2057 | 2000 | 1943 | 1883 | 1822 | 1752 | 1681 | 1595 | 1508 |
|   | 2 - MED.-LOW - Yellow | 1765 | 1733 | 1700 | 1652 | 1603 | 1552 | 1500 | 1424 | 1347 |
|   | 1 - LOW - Red         | 1468 | 1452 | 1435 | 1409 | 1382 | 1336 | 1290 | 1225 | 1159 |

From D330710 Rev.10

| CFM VS. TEMPERATURE RISE |                             |     |     |     |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|--------------------------|-----------------------------|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| MODEL                    | Cubic Feet Per Minute (CFM) |     |     |     |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|                          | 600                         | 700 | 800 | 900 | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 | 1900 | 2000 | 2100 | 2200 | 2300 | 2400 |
| TDX040C924D              | 56                          | 48  | 42  | 37  | 34   |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| TDX060C936D              |                             |     | 63  | 56  | 51   | 46   | 42   | 39   | 36   | 34   |      |      |      |      |      |      |      |      |      |
| TDX080C942D              |                             |     |     |     |      | 61   | 56   | 52   | 48   | 45   | 42   | 40   | 37   | 35   |      |      |      |      |      |
| TDX100C948D              |                             |     |     |     |      |      |      | 65   | 60   | 56   | 53   | 50   | 47   | 44   | 42   | 40   | 38   | 37   | 35   |
| TDX120C960D              |                             |     |     |     |      |      |      |      |      | 67   | 63   | 59   | 56   | 53   | 51   | 48   | 46   | 44   | 42   |

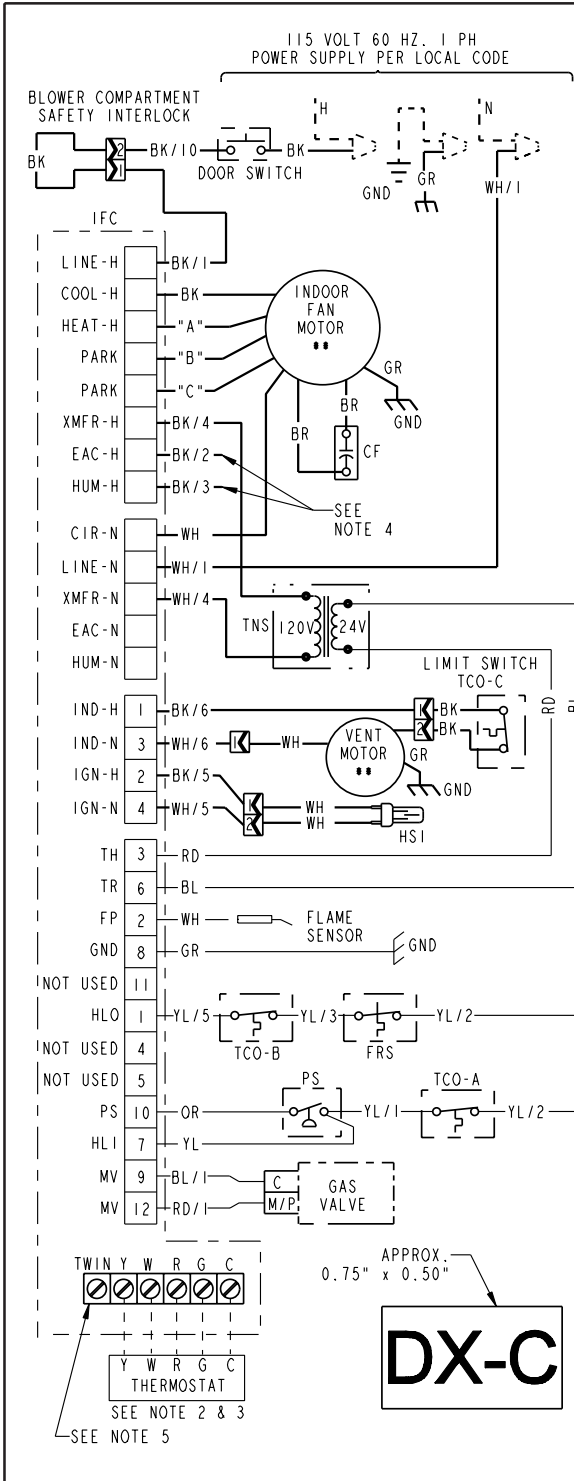
From C330767 Sh. 1 Rev. 3

# Electrical Data



From Dwg. D341852 Rev. 1

# Electrical Data



**TABLE "A"**  
SPEED TAPS FOR I.D. FAN MOTOR

| MODEL         | HEAT "A" | PARK "B" | PARK "C" |
|---------------|----------|----------|----------|
| *DX040C924D** | YL       | RD       | BL       |
| *DX060C936D** | YL       | RD       | BL       |
| *DX080C942D** | BL       | RD       | YL       |
| *DX100C948D** | BL       | RD       | YL       |
| *DX120C960D** | BL       | RD       | YL       |

RD = LOW                      BL = MED. HIGH  
YL = MED. LOW              BK = HIGH

\* - MAY BE PREFIX "A" OR "T"  
\*\* - MAY BE SUFFIX 0 THROUGH 9

**WARNING**  
HAZARDOUS VOLTAGE:  
DISCONNECT ALL ELECTRICAL POWER INCLUDING REMOTE DISCONNECTS BEFORE SERVICING.  
FAILURE TO DISCONNECT POWER BEFORE SERVICING CAN CAUSE SEVERE PERSONAL INJURY OR DEATH.

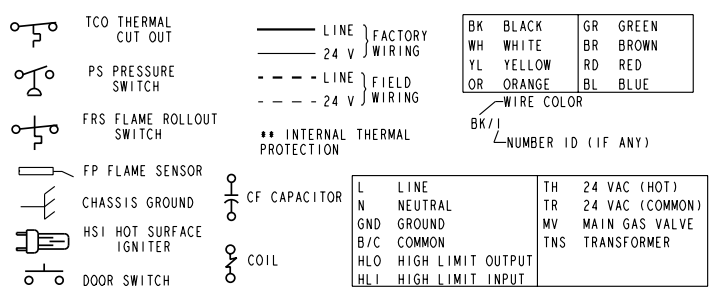
**CAUTION**  
USE COPPER CONDUCTORS ONLY!  
UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS.  
FAILURE TO DO SO MAY CAUSE DAMAGE TO THE EQUIPMENT.

**INTEGRATED FURNACE CONTROL**  
REPLACE WITH PART CNT03076 OR EQUIVALENT  
INPUT: 25 VAC, 60 HZ.  
XFMR SEC. CURRENT: 450 MA.  
MV OUTPUT: 1.5 A @ 24 VAC  
IND OUTPUT: 2.2 FLA, 3.5 LRA @ 120 VAC  
CIRC. BLOWER OUTPUT: 14.5 FLA, 26.0 LRA @ 120 VAC  
HUMIDIFIER & AIR CLEANER  
MAX. LOAD: 1.0 A @ 120 VAC  
IGNITER OUTPUT: 6.0 A @ 120 VAC

**DIAGNOSTIC CODES**

FLASHING SLOW: NORMAL - NO CALL FOR HEAT  
FLASHING FAST: NORMAL - CALL FOR HEAT  
CONTINUOUS ON: REPLACE IFC  
CONTINUOUS OFF: CHECK POWER  
2 FLASHES: EXTERNAL LOCKOUT (RETRIES OR RECYCLES EXCEEDED)  
3 FLASHES: PRESSURE SWITCH ERROR  
4 FLASHES: OPEN LIMIT DEVICE

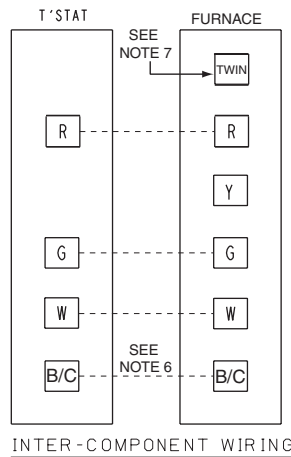
5 FLASHES: FLAME SENSED WHEN NO FLAME SHOULD BE PRESENT  
6 FLASHES: 115 VAC POWER REVERSED POLARITY OR POOR GROUNDING  
7 FLASHES: GAS VALVE CIRCUIT ERROR  
8 FLASHES: LOW FLAME SENSE SIGNAL  
9 FLASHES: CHECK IGNITER



- NOTES:**
- IF ANY OF THE ORIGINAL WIRING AS SUPPLIED WITH THIS FURNACE MUST BE REPLACED, IT MUST BE WITH WIRE HAVING A TEMPERATURE RATING OF AT LEAST 105 C.
  - THERMOSTAT HEAT ANTICIPATOR SETTING: .38 AMPS
  - FOR PROPER OPERATION OF COOLING SPEED, "Y" TERMINAL MUST BE CONNECTED TO THE ROOM THERMOSTAT.
  - THESE LEADS PROVIDE 120V POWER CONNECTIONS FOR ELECTRONIC AIR CLEANER (EAC) AND HUMIDIFIER (HUM). MAX. LOAD: 1.0 AMPS EACH.
  - WHEN TWINNING TWO FURNACES, BOTH UNITS MUST BE CONNECTED TO THE SAME 115 VAC PHASE CONNECT THE TWO UNITS "TWIN" TERMINALS WITH 14 TO 22 AWG. WIRE.

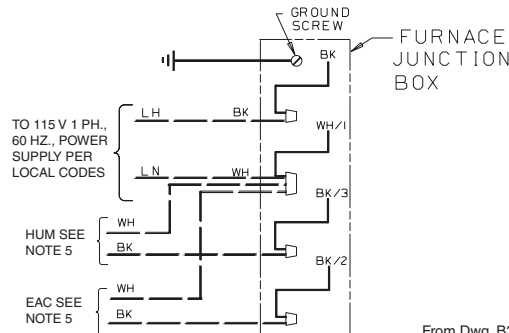
# Field Wiring

## FIELD WIRING DIAGRAM FOR 1 STAGE FURNACE 1 STAGE HEATING USING A 1 STAGE HEATING THERMOSTAT NO COOLING



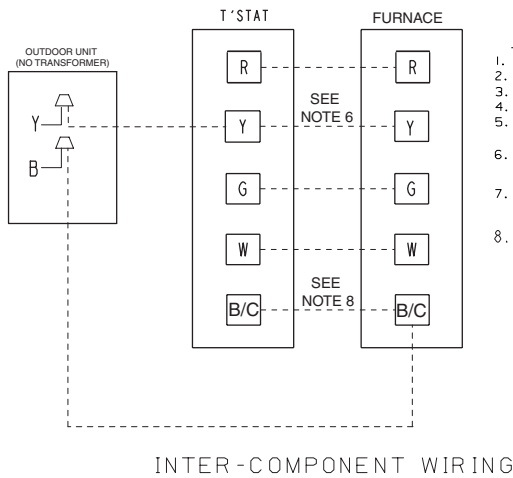
### NOTES:

1. BE SURE POWER AGREES WITH EQUIPMENT NAMEPLATE(S).
2. LOW VOLTAGE (24V. WIRING) TO BE NO. 18 A.W.G. MIN..
3. GROUNDING OF EQUIPMENT MUST COMPLY WITH LOCAL CODES.
4. SET THERMOSTAT HEAT ANTICIPATOR PER UNIT WIRING DIAGRAM.
5. THESE LEADS PROVIDE 115 V. POWER FOR CONNECTION OF ELECTRONIC AIR CLEANER AND HUMIDIFIER MAX. LOAD 1.0 AMPS EACH.
6. THIS CONNECTION IS ONLY USED FOR THERMOSTATS REQUIRING CONNECTION TO THE 24 V. POWER SUPPLY. (COMMON)
7. SEE TWINNING CONNECTION DIAGRAMS FOR PROPER CONNECTIONS WHEN USING THIS FEATURE.



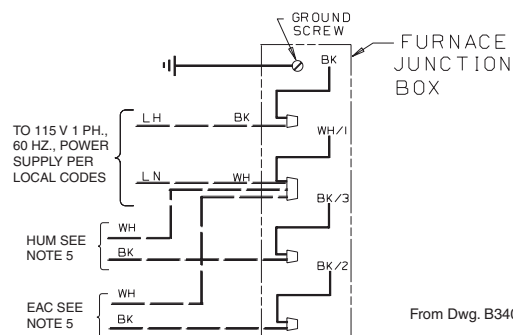
From Dwg. B341437 Rev. 1

## FIELD WIRING DIAGRAM FOR 1 STAGE FURNACE 1 STAGE HEATING, 1 STAGE COOLING USING A 1 STAGE HEATING, 1 STAGE COOLING THERMOSTAT (OUTDOOR SECTION WITHOUT TRANSFORMER)



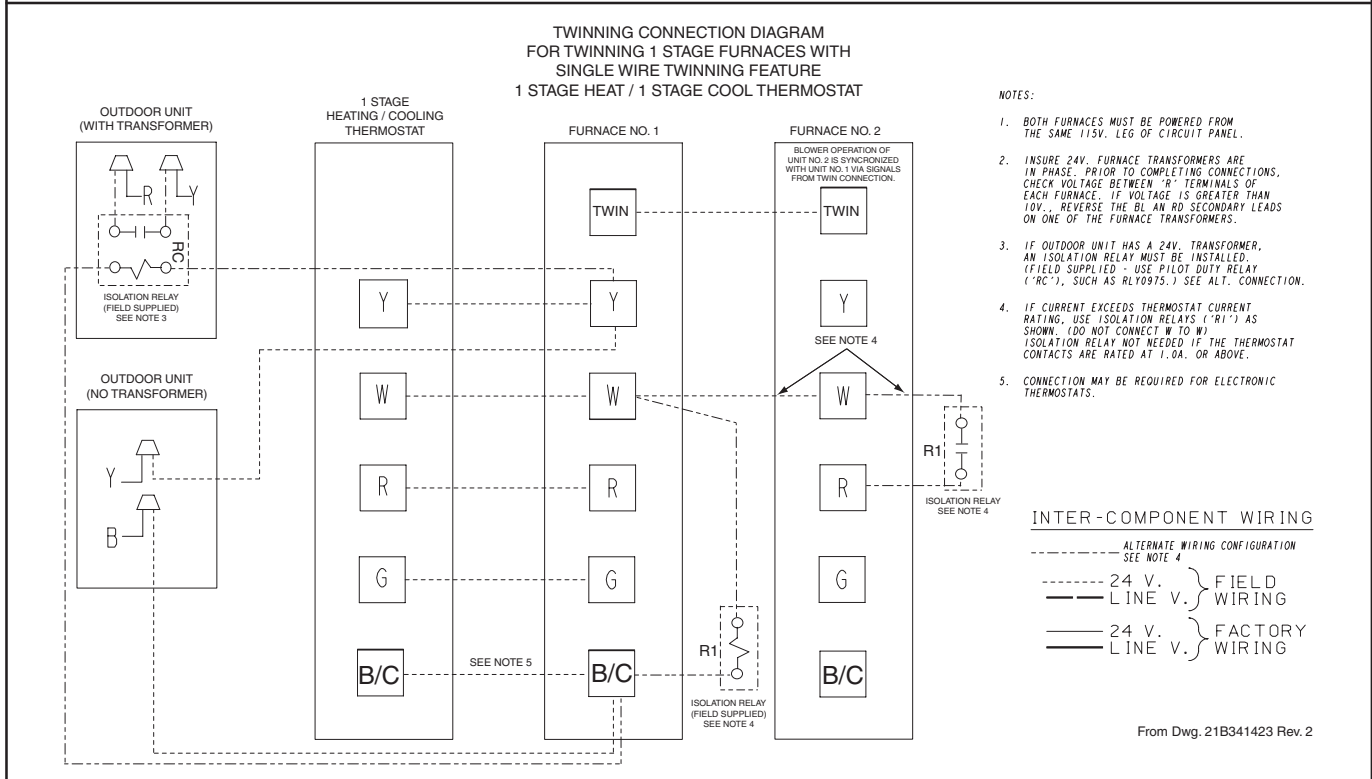
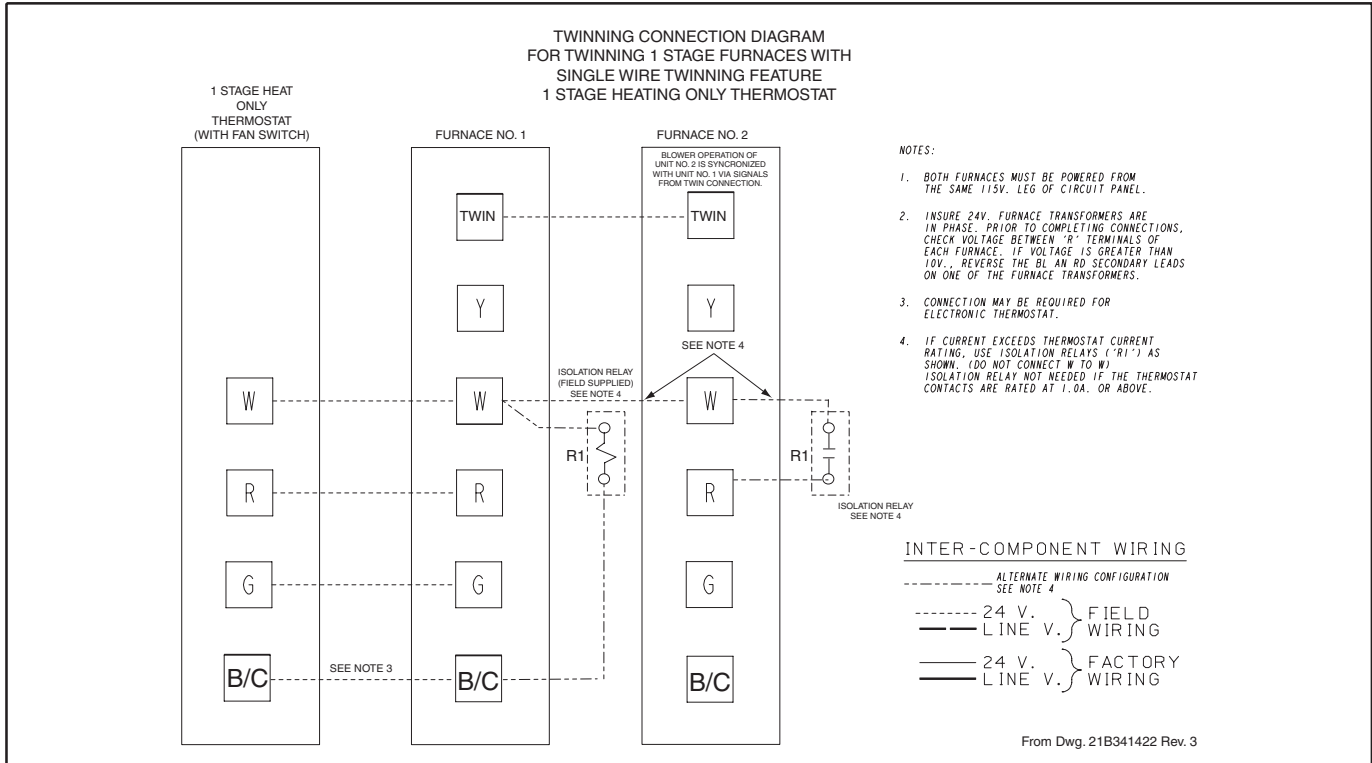
### NOTES:

1. BE SURE POWER AGREES WITH EQUIPMENT NAMEPLATE(S)
2. LOW VOLTAGE(24 V. WIRING) TO BE NO. 18 A.W.G. MIN.
3. GROUNDING OF EQUIPMENT MUST COMPLY WITH LOCAL CODES.
4. SET THERMOSTAT HEAT ANTICIPATOR PER UNIT WIRING DIAGRAM.
5. THESE LEADS PROVIDE 115 V. POWER FOR CONNECTION OF ELECTRONIC AIR CLEANER AND HUMIDIFIER MAX. LOAD 1.0 AMPS EACH.
6. THE "Y" TERMINAL FROM THE THERMOSTAT MUST BE WIRED TO THE "Y" TERMINAL OF THE FURNACE CONTROL FOR PROPER BLOWER OPERATION DURING COOLING.
7. IGNITION CONTROL IS POLARITY SENSITIVE. HOT LEG OF 120 VOLT POWER SUPPLY MUST BE CONNECTED TO THE BLACK LINE POWER LEAD AS INDICATED ON THE WIRING DIAGRAM OR IGNITION LOCKOUT WILL OCCUR.
8. THIS CONNECTION IS ONLY USED FOR THERMOSTATS REQUIRING CONNECTION TO THE 24 V. POWER SUPPLY. (COMMON)



From Dwg. B340388 Rev. 2

# Twinning Field Wiring







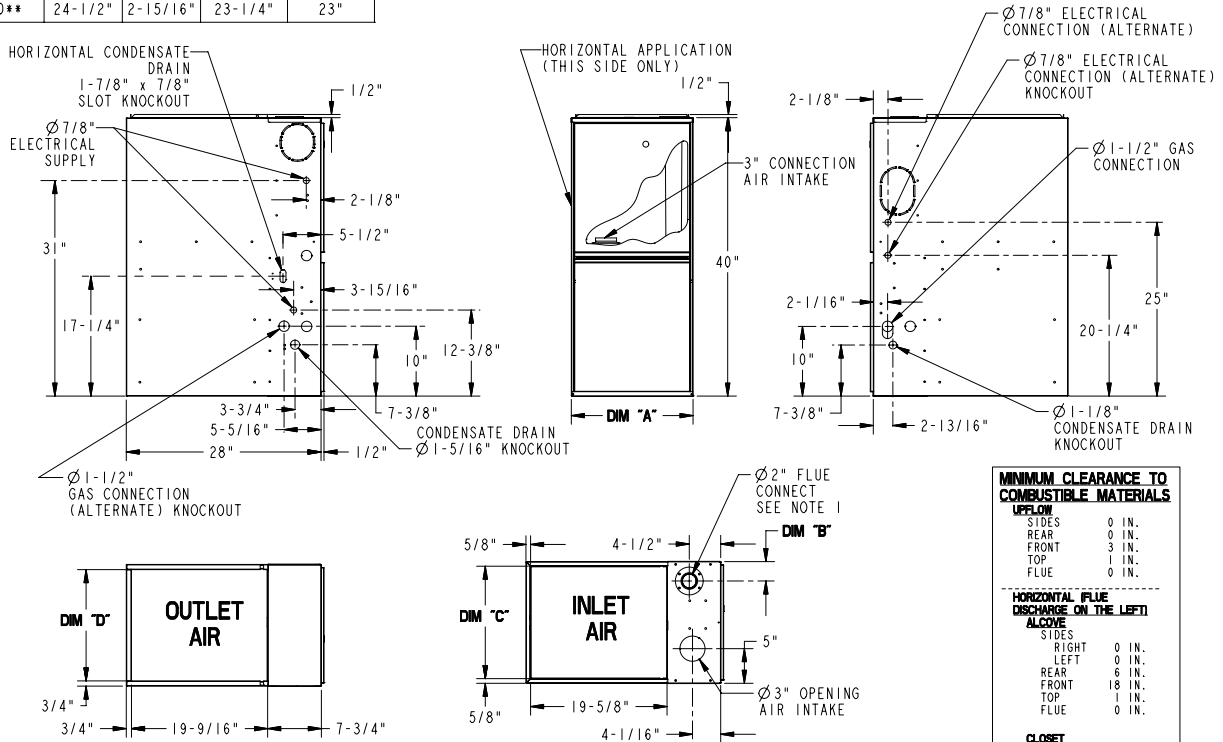
# Dimensions

**TDX-C-D Outline Drawing**  
(ALL DIMENSIONS ARE IN INCHES)

| MODEL<br>(SEE NOTE 1)                        | DIM "A" | DIM "B"  | DIM "C" | DIM "D" |
|--|---------|----------|---------|---------|
| *DX040C924**<br>*DX060C936**<br>*DX080C942** | 17-1/2" | 2-1/4"   | 16-1/4" | 16"     |
| *DX100C948**                                 | 21"     | 2-1/2"   | 19-3/4" | 19-1/2" |
| *DX120C960**                                 | 24-1/2" | 2-15/16" | 23-1/4" | 23"     |

\*\* PREFIX MAY BE "A" OR "T"  
\*\* SUFFIX LETTER MAY BE "D" - 0 THRU 9  
\*\* SUFFIX LETTER MAY BE "W" - 0 THRU 9

NOTES:  
1. DIAMETER OF VENT PIPE MAY BE LIMITED TO 2-1/2" OR 3" ON SOME MODELS AT DIFFERENT ALTITUDES. REFER TO THE VENT LENGTH TABLE FOR PROPER APPLICATION.



| MINIMUM CLEARANCE TO COMBUSTIBLE MATERIALS          |        |
|---|--------|
| <b>UPFLOW</b>                                       |        |
| SIDES   | 0 IN.  |
| REAR  | 0 IN.  |
| FRONT   | 3 IN.  |
| TOP   | 1 IN.  |
| FLUE  | 0 IN.  |
| <b>HORIZONTAL FLUE DISCHARGE ON THE LEFT ALCOVE</b> |        |
| SIDES   |        |
| RIGHT   | 0 IN.  |
| LEFT  | 0 IN.  |
| REAR  | 6 IN.  |
| FRONT   | 18 IN. |
| TOP   | 1 IN.  |
| FLUE  | 0 IN.  |
| <b>CLOSED</b>                                       |        |
| SIDES   |        |
| RIGHT   | 1 IN.  |
| LEFT  | 1 IN.  |
| REAR  | 3 IN.  |
| FRONT   | 3 IN.  |
| TOP   | 1 IN.  |
| FLUE  | 0 IN.  |

From Dwg. 21C341885 Rev. 0



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|                         |                          |      |
|-------------------------|--------------------------|------|
| Literature Order Number | TUX-D-2                  | P.I. |
| File Number             | PL-UN-FURN-TUX-D-2 08/03 |      |
| Supersedes              | TUX-D-1 06/02            |      |
| Stocking Location       | PI Louisville            |      |

Trane has a policy of continuous product and product data improvement and it reserves the right to change design and specifications without notice.